

#802400 SBC/SWP P/S Pump Bracket

- 1) If equipped, remove the two mounting studs from the back of the P/S pump.
- 2) Attach back half of the P/S bracket to the pump with two $\frac{3}{4}$ " bolts and flat washers.
- 3) Attach the front piece of the bracket to the P/S pump with one $\frac{3}{4}$ bolt and flat washer.
- 4) Line up bracket front and back pieces and attach to the engine block with two 3-1/2" bolts and flat washers.

Borgeson Universal Co., Inc. 9 Krieger Dr. Travelers Rest, SC 29690 www.borgeson.com

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